

*ASAP!*

Dart Aerospace Ltd.

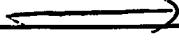
Date: Thursday, 15/05/2008 8:10:04 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 39280			Part Number	: D37943		
Estimate Number	: 13313			Drawing Number	: PRELIM		
P.O. Number	:			Project Number	: N/A		
This Issue	: 15/05/2008 S.O. No. :			Drawing Revision	: PRELIM		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : R & D SM/MED FAB			Due Date	: 22/05/2008 Qty: 40 Um: Each		
Previous Run	: 39254						
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A 08-05-13 new issue DD verified by:						

### Additional Product

*S&P* PRELIMINARY ISSUE

Job Number:							
Seq. #:	Machine Or Operation:	Description :					
1.0	MNEO60S063	NEOPRENE SHEET 0.063 					
Comment: Qty.: 1.3469 sf(s)/Unit Total : 53.8776 sf(s) NEOPRENE SHEET 0.063 Batch: 107655 HB 8-5-18							
2.0	WATER JET	FLOW WATER JET 					
Comment: FLOW WATER JET 1-Cut as per Dwg D3794 Dwg Rev: A HB 8-5-15 Prog Rev: A 							
2-Deburr if necessary							
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 					
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>HB 8-5-15</i>							
4.0	QC8	SECOND CHECK  <b>ENGINEERING APPROVAL</b> PTO <i>S&amp;P 05/15</i> <i>PTO 07.05.15</i> 					
Comment: SECOND CHECK							
5.0	PACKAGING 1	PACKAGING RESOURCE #1 					
Comment: PACKAGING RESOURCE #1 <i>QUANTITATIVE</i> <i>S&amp;P</i> <i>HB 8-5-15</i> <i>KYU</i> Identify and Stock <i>HB 8-5-15</i> Location: _____							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3794-3 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.05.21	4	D3794-3 FLAT PATTERN HAS CHANGED	pb QSI 042 08.05.21	NEW FLAT PATTERN SCRAP PARTS:	08/05/21 08/05/21	✓ 08/05/21	pb QSI 042 08.05.21	08/05/21
						adj u		

NOTE: Date & initial all entries

Date: Thursday, 15/05/2008 8:10:04 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39280

Part Number: D37943

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/16 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-16

POSITIVE RECALL

EFFECTIVE 08-05-15 AUTH 11

RELEASED TA

DATE

08-05-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39286
Description: GASKET	Part Number:	D3744-3
Inspection Dwg: D3744-3 Rev: PRF		Page 1 of 1

# **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	BB	Audited by:		Prototype Approval:	BB
Date:	8-5-15	Date:	08/05/15	Date:	08.05.15

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8

7

6

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4

3

2

1

D

D

C

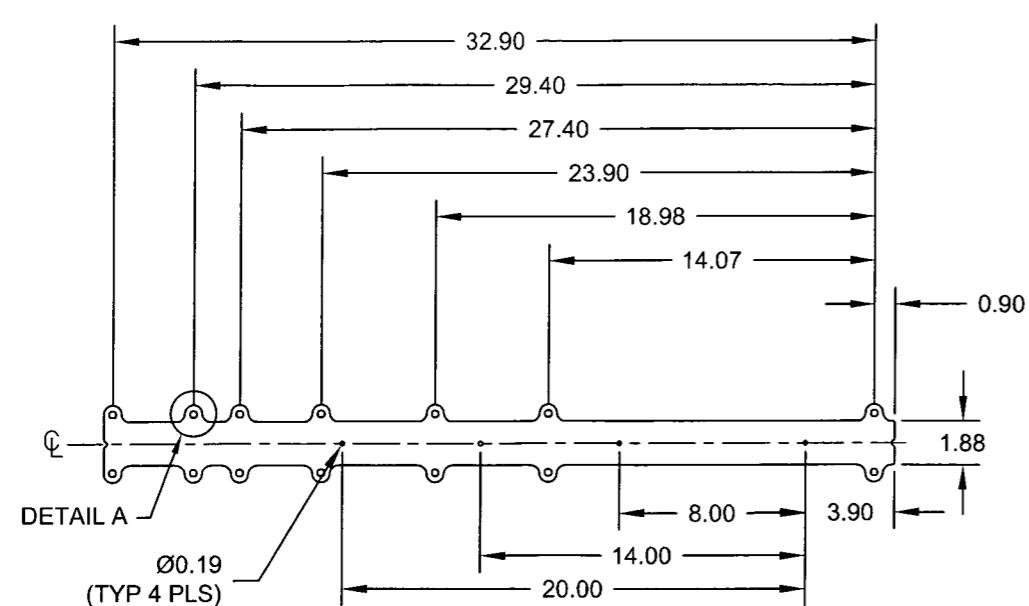
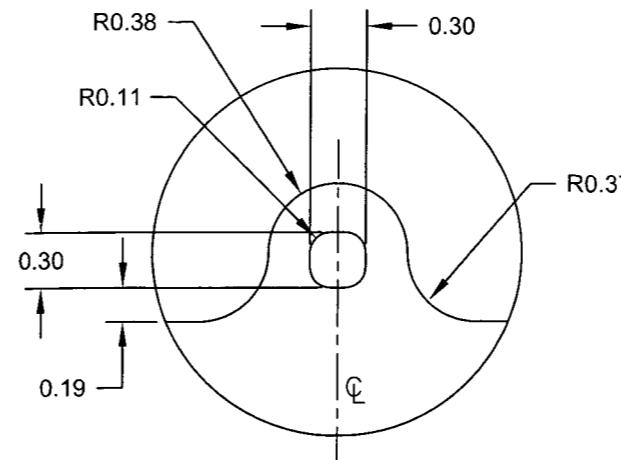
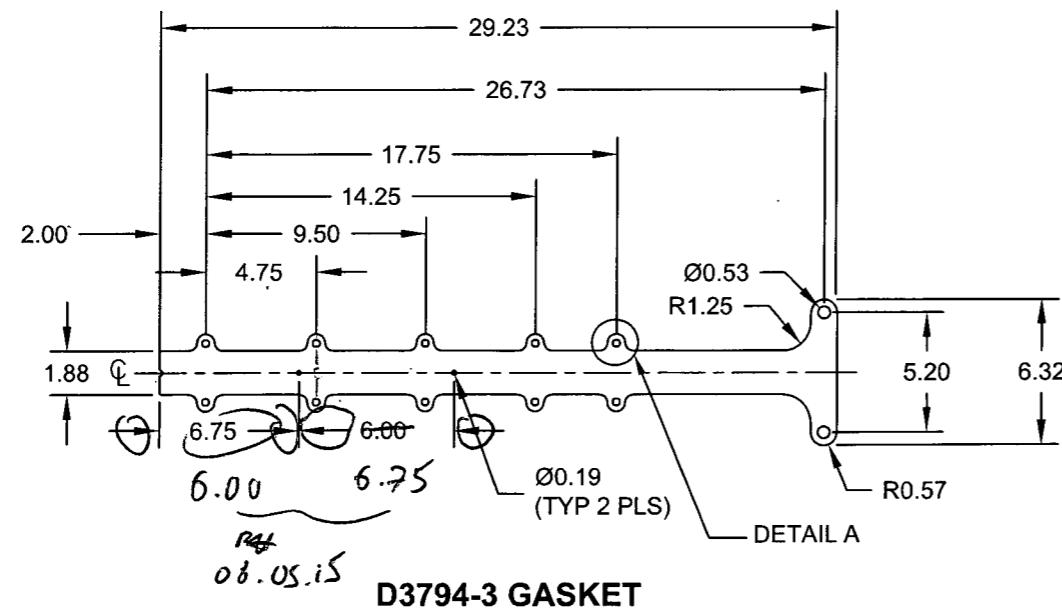
C

B

B

A

A

**D3794-1 GASKET****DETAIL A**  
SCALE 8X**D3794-3 GASKET****NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S-063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS

**PRELIMINARY ISSUE**  
PH 08.05.15

A	NEW ISSUE	PH	08.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	PH	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	
MFG. APPR.		D3794	REV. A
APPROVED		TITLE	SHEET 1 OF 1
DE APPR.		GASKET	NTS
DATE	08.05.14	SCALE	
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